

Date: Friday, 14/07/2006 2:45:56 PM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: CABLE GUARD
Job Number	: 27905		
Estimate Number	: 12457		
P.O. Number	: N/A	Part Number	: D29163
This Issue	: 14/07/2006 S.O. No. : N/A	Drawing Number	: D2916 REV B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 13/07/2006 Type : MACHINED PARTS	Drawing Revision	: B
Previous Run	:	Material	: N/A
Written By	: <u>SEE COMMENT BELOW</u>	Due Date	: 10/08/2006
Checked & Approved By	:	Qty:	10 Um: Each
Comment	: Est Rev:A New Issue 06-06-19 JLM -		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	WATER JET	FLOW WATER JET
Comment: FLOW WATER JET		
2.0	MUHMWB10	UHMW 1" Black
Comment: Qty.: 0.5500 sf(s)/Unit Total : 5.5000 sf(s) UHMW 1" Black Batch # 101254 SAD 06-08-10 10		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
Comment: INSPECT PARTS AS THEY COME OFF MACHINE SAD 06-08-10 10		
4.0	QC8	SECOND CHECK
Comment: SECOND CHECK ml 06/08/15 16		
5.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
Comment: HAAS CNC VERTICAL MACHINING #1		
BATCH: 1101253		
1- Mill as per Folio FA2916-3 Rev: A & Dwg D2916 Rev: B		
2-Deburr per dwg D2916 ml 06/08/15 16		

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABLE GUARD

Job Number: 27905

Part Number: D29163

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

7/2 06/08/15

10

7.0

QC8

SECOND CHECK



Comment: SECOND CHECK

En 06/08/15

10

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

SF373

AS
LB 06/08/16

(10)

9.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

06/08/17

(10)

Job Completion



C 206108117

Date: Thursday, 7/13/2006 3:38:17 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: CABLE GUARD
Job Number	: 27905		
Estimate Number	: 12457		
P.O. Number	:	Part Number	: D29163
This Issue	: 7/13/2006 S.O. No. :	Drawing Number	: D2916 REV B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : MACHINED PARTS	Drawing Revision	: B
Previous Run	:	Material	:
Written By	: <u> </u>	Due Date	: 8/10/2006 Qty: 10 Um: Each
Checked & Approved By	: <u> </u>		
Comment	: Est Rev: A New Issue 06-06-19 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: _____

For (1) D2916-3 44.94" x 1.75" x 1.00" (

Tolerance for all measurements is (+0.030/-0.000)

Material: Black UHMW(MUHMWB10)

Possible Supplier: GE Polymers Material release note is required

*cut on waterjet**MUHMWB10*2-0
3-0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure material certification is attached

2-0
2-0

QC

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

4.0

HAAS1

HAAS CNC VERTICAL MACHINING #1



Comment: HAAS CNC VERTICAL MACHINING #1

BATCH: _____

1- Mill as per Folio FA2916-3 Rev: _____ & Dwg D2916 Rev: _____

2-Deburr per dwg D2916

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABLE GUARD

Job Number: 27905

Part Number: D29163

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

6.0

QC8

SECOND CHECK



Comment: SECOND CHECK

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

8.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

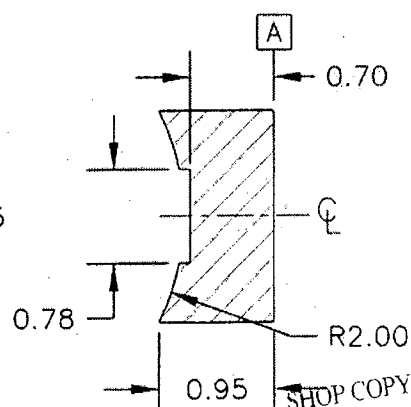
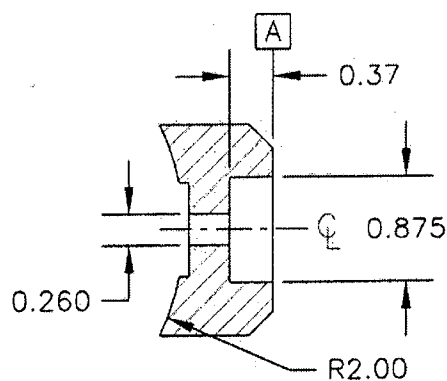
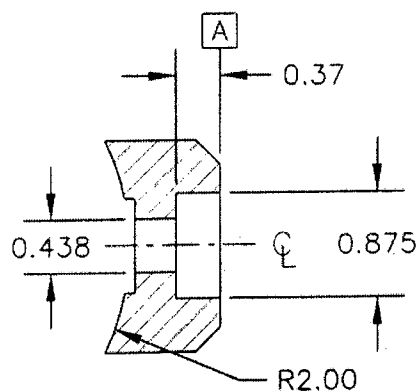
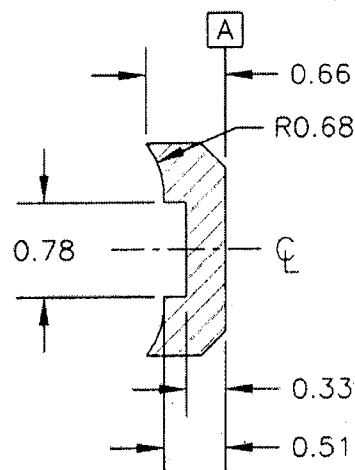
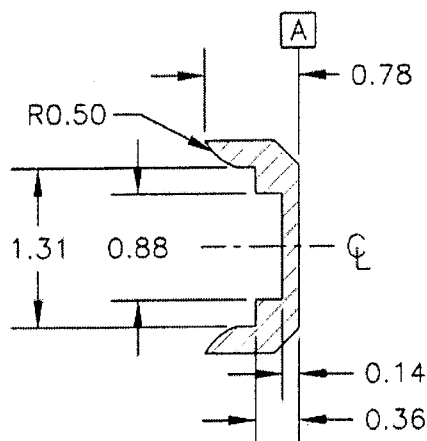
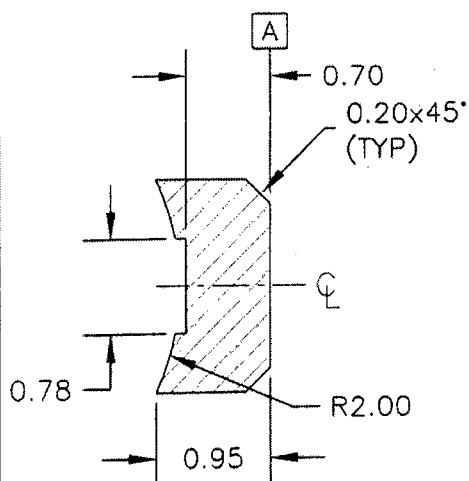
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



DESIGN #	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D2916	REV. B SHEET 1 OF 2
DATE 00.02.24		TITLE CABLE GUARD	SCALE 1:6
A	99.09.29	NEW ISSUE	
B	00.02.24	ADD K-K FOR D2521 COMPATIBILITY	

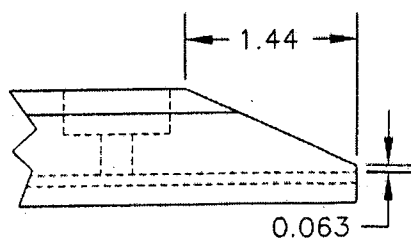


SECTION D-D
(SCALE 2:3)

SECTION E-E
(SCALE 2:3)

SECTION F-F
(SCALE 2:3)

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 27905



DETAIL J
(SCALE 2:3)

RELEASED
00.02.25 DS

